

# **OPERATION MANUAL**



DAIKIN



# **Feature**

# For your comfort and energy saving



### **ECONO**

This function enables efficient operation by limiting the maximum power consumption. It is useful when using the air conditioner and other electrical devices simultaneously. Page 17

# Other function



#### **COMFORT AIRFLOW**

The airflow direction will be in upward while COOL operation, in downward while in HEAT operation. This function will prevent cold or warm air from directly blowing on your body. Page 15



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# **Safety Precautions**

- · Keep this manual where the operator can easily find them.
- · Read the precautions in this manual carefully before operating the unit.
- The precautions described herein are classified as WARNING and CAUTION. They both contain important information regarding safety. Be sure to observe all precautions without fail.

## **MARNING**

**CAUTION** 

Failure to follow these instructions properly may result in personal injury or loss of life.

Failure to observe these instructions properly may result in property damage or personal injury, which may be serious depending on the circumstances.



Never attempt.



Never wet the air conditioner nor the remote controller with water



Be sure to follow the instructions.

Be sure to establish an earth connection.



Never touch the air conditioner nor the remote controller with wet hands.

• After reading, keep this manual in a convenient place so that you can refer to it whenever necessary. If the equipment is transferred to a new user, be sure also to hand over the manual.

## **MARNING**



- In order to avoid fire, explosion or injury, do not operate the unit when harmful, among which flammable or corrosive gases, are detected near the unit.
- Be aware that prolonged, direct exposure to cool or warm air from the air conditioner, or to air that is too cool or too warm can be harmful to your physical condition and health.
- Do not place objects, including rods, your fingers, etc., in the air inlet or outlet. Product malfunctioning, product or injury damage may result due to contact with the air conditioner's high-speed fan blades.
- Do not attempt to repair, dismantle reinstall or modify the air conditioner yourself as this may result in water leakage, electric shocks or fire hazards.
- Do not use flammable spray near the air conditioner, or otherwise fire may result.



- Beware of fire in case of refrigerant leakage. If the air conditioner is not operating correctly, i.e. not generating cool or warm air, refrigerant leakage could be the cause. Consult your dealer for assistance. The refrigerant within the air conditioner is safe and normally does not leak.
- However, in the event of a leakage, contact with a naked burner, heater or cooker may result in generation of noxious gas. Do not longer use the air conditioner until a qualified service person confirms that the leakage has been repaired.
- Do not attempt to install or repair the air conditioner yourself. Improper workmanship may result in water leakage, electric shocks or fire hazards. Please contact your local dealer or qualified personnel for installation and maintenance work.
- When the air conditioner is malfunctioning (giving off a burning odour, etc.) turn off power to the unit and contact your local dealer. Continued operation under such circumstances may result in a failure, electric shocks or fire hazards.
- Be sure to install an earth leakage breaker. Failure to install an earth leakage breaker may result in electric shocks or fire.



• Be sure to earth the unit. Do not earth the unit to a utility pipe, lightning conductor or telephone earth lead. Imperfect earthing may result in electric shocks.

## $\wedge$

### **CAUTION**



- Do not use the air conditioner for purposes other than those for which it is intended. Do not use the air conditioner for cooling precision instruments, food, plants, animals or works of art as this may adversely affect the performance, quality and/or longevity of the object concerned.
- Do not expose plants or animals directly to airflow from the unit as this may cause adverse effects.
- Do not place appliances that produce naked flames in places exposed to the airflow from the unit as this may impair combustion of the burner.

# $\triangle$

### CAUTION



- Do not block air inlets nor outlets. Impaired airflow may result in insufficient performance or trouble.
- Do not sit on the outdoor unit, put things on the unit, or pull the unit. Doing so may cause accidents, such as falling or toppling down, thus resulting in injury, product malfunctioning, or product damage.
- Do not place objects that are susceptible to moisture directly beneath the indoor or outdoor units. Under certain conditions, condensation on the main unit or refrigerant pipes, air filter dirt or drain blockage may cause dripping, resulting in fouling or failure of the object concerned.
- After prolonged use, check the unit stand and its mounts for damage. If left in a damaged condition, the unit may fall and cause injury.
- To avoid injury, do not touch the air inlet or aluminium fins of the indoor or outdoor units.
- The appliance is not intended for use by unattended young children or infirm persons. Impairment of bodily functions and harm to health may result.
- Children should be supervised to ensure that they do not play with the unit or its remote controller. Accidental operation by a child may result in impairment of bodily functions and harm health.
- Do not give impact to the indoor and outdoor units, or otherwise product damage may result.
- Do not place flammable items, such as spray cans, within 1m of the air outlet.
   The spray cans may explode as a result of hot air from the indoor or outdoor units.
- Be careful not to let pets urinate on the air conditioner. Urination on the air conditioner may result in electric shocks or fire.



- To avoid oxygen depletion, ensure that the room is adequately ventilated if equipment such as a burner is used together with the air conditioner.
- Before cleaning, be sure to stop unit operation, turn the breaker off or remove the power cord. Otherwise, an electric shock and injury may result.
- Only connect the air conditioner to the specified power supply circuit. Power supplies other than the one specified may result in electric shocks, overheating and fires.
- Arrange the drain hose to ensure smooth drainage. Imperfect drainage may cause wetting of the building, furniture etc.
- Do not place objects in direct proximity of the outdoor unit and do not let leaves and other debris accumulate around the unit. Leaves are a hotbed for small animals which can enter the unit. Once in the unit, such animals can cause malfunctions, smoke or fire when making contact with electrical parts.
- Do not place objects around the indoor unit.
   Doing so may have an adverse influence on the performance, product quality, and life of the air conditioner.



• To avoid electric shocks, do not operate with wet hands.



- · Do not wash the air conditioner with water, as this may result in electric shocks or fire.
- Do not place water containers (flower etc.) above the unit, as this may result in electric shocks or fire hazards.

#### Installation site.

- ■To install the air conditioner in the following types of environments, consult the dealer.
  - · Places with an oily ambient or where steam or soot occurs.
  - · Salty environment such as coastal areas.
  - · Places where sulfide gas occurs such as hot springs.
  - · Places where snow may block the outdoor unit.
  - The indoor unit is at least 1m away from any television or radio set (unit may cause interference with the picture or sound).
  - The drain from the outdoor unit must be discharged to a place of good drainage.

#### Consider nuisance to your neighbours from noises.

- For installation, choose a place as described below.
  - A place solid enough to bear the weight of the unit which does not amplify the operation noise or vibration.
  - A place from where the air discharged from the outdoor unit or the operation noise will not annoy your neighbours.

#### Electrical work.

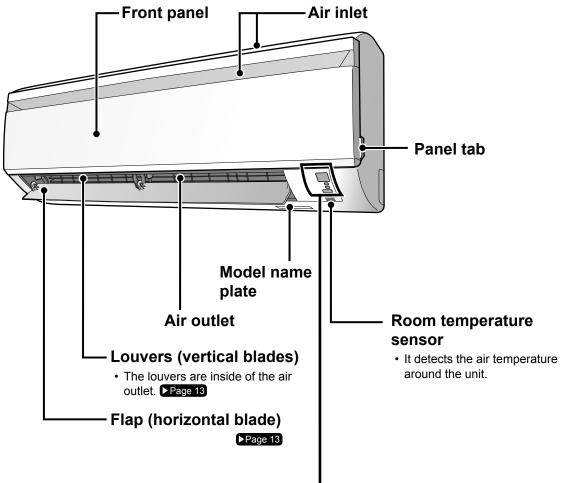
• For power supply, be sure to use a separate power circuit dedicated to the air conditioner.

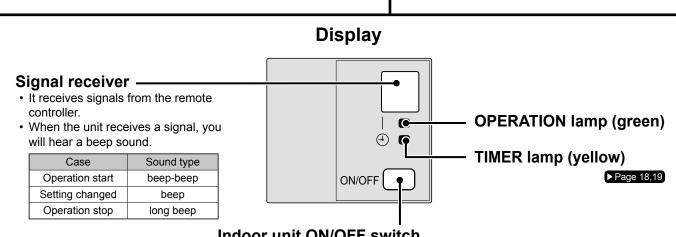
#### System relocation.

■ Relocating the air conditioner requires specialized knowledge and skills. Please consult the dealer if relocation is necessary for moving or remodeling.

# **Name of Parts**

### **Indoor Unit**





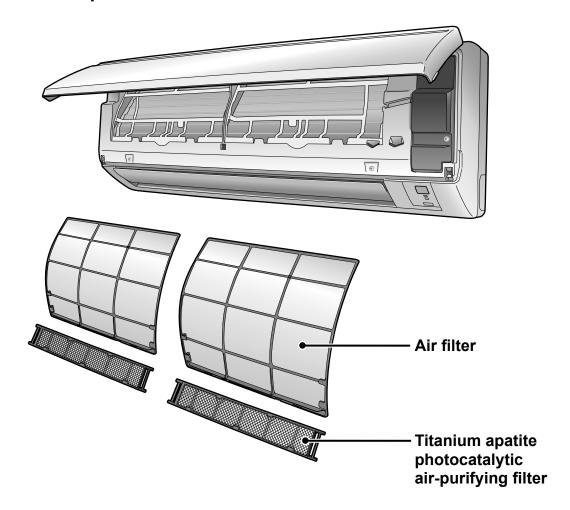
#### Indoor unit ON/OFF switch

- · Press this switch once to start operation. Press once again to stop it.
- · The operation mode refer to the following table.

| Model        | Mode | Temperature setting | Airflow rate |
|--------------|------|---------------------|--------------|
| COOLING ONLY | COOL | 22°C                | AUTO         |
| HEAT PUMP    | AUTO | 25°C                | AUTO         |

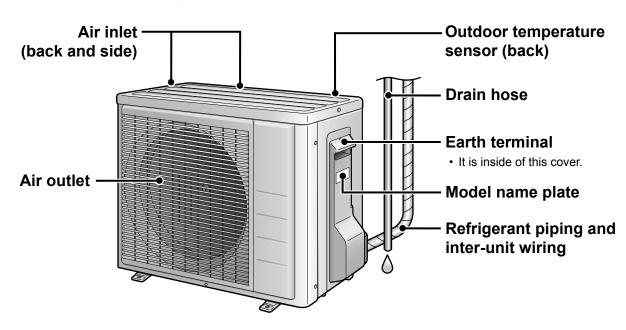
· This switch is useful when the remote controller is missing.

### ■ Open the front panel



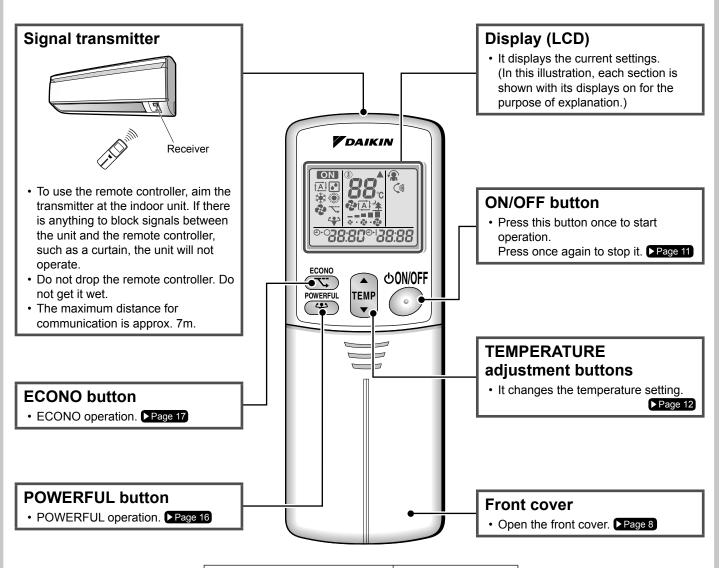
### **Outdoor Unit**

• Appearance of the outdoor unit may differ from some models.



# **Name of Parts**

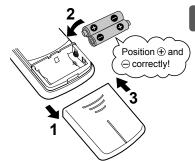
#### **Remote Controller**



| HEAT PUMP model    | ARC433A87 |
|--------------------|-----------|
| COOLING ONLY model | ARC433A88 |

### ■ Open the front cover **MODE** selector button · It selects the operation mode. (AUTO/DRY/COOL/HEAT/ FAN) ▶Page 11 **FAN setting button** • It selects the airflow rate setting. ▶Page 14 **COMFORT** button COMFORT AIRFLOW operation. Page 15 **SWING** button **PFAN** MODE (\$SWING) · Adjusting the airflow direction. ▶ Page 13 **COMFORT ON TIMER button** • ON CANCEL ▶ Page 19 **(**-) **TIMER CANCEL button** •OFF · It cancels the timer setting. (+ - ▼ **TIMER** ▶Page 18,19 **OFF TIMER button RESET button** ▶Page 18 · Restart the remote controller if it freezes. · Use a thin object to push. CLOCK button ▶Page 10 TIMER setting button • It changes the time setting. ▶Page 18, 19

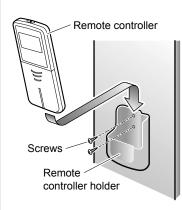
# **Preparation before Operation**



#### ■ To set the batteries

- 1. Slide the front cover to take it off.
- 2. Set two dry batteries AAA.LR03 (alkaline).
- 3. Set the front cover as before.

#### ■ To fix the remote controller holder on the wall



- 1. Choose a place from where the signals reach the unit.
- 2. Fix the holder to a wall, a pillar, etc. with the screws supplied with the holder.
- 3. Place the remote controller in the remote controller holder.

#### NOTE

#### ■ Notes on batteries

- When replacing the batteries, use batteries of the same type, and replace both old batteries together. Press the reset button to reset the remote controller after battery replacement.
- When the system is not used for a long time, take the batteries out.
- The batteries will last for approx. 1 year. If the remote controller display begins to fade and the degradation of reception performance occurs within a year, however, replace both batteries with new, size AAA.LR03 (alkaline).
- The attached batteries are provided for the initial use of the system.
   The usable period of the batteries may be short depending on the manufactured date of the air conditioner.

#### ■ Notes on remote controller

- Never expose the remote controller to direct sunlight.
- $\bullet \ \, \text{Dust on the signal transmitter or receiver will reduce the sensitivity. Wipe off dust with soft cloth.}$
- Signal communication may be disabled if an electronic-starter-type fluorescent lamp (such as inverter-type lamps) is in the room. Consult the shop if that is the case.
- If the remote controller signals happen to operate another appliance, move that appliance to somewhere else, or consult the service shop.

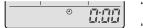


### ■ Turn the breaker on

• Turning on the breaker opens once and closes the flap. (This is a normal procedure.)

### ■ To set the clock

**1.** Press ⊕.



- " [] " is displayed on the LCD.
- " 🕘 " blinks.
- 2. Press to set the clock to the present time.
- **3.** Press ⊕.



"." blinks.



# AUTO · DRY · COOL · HEAT · FAN Operation

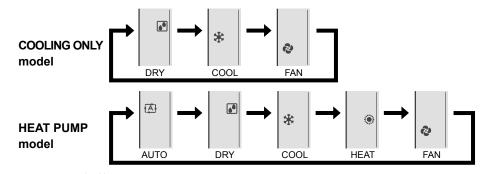


The air conditioner operates with the operation mode of your choice. From the next time on, the air conditioner will operate with the same operation mode.

#### **■** To start operation

# 1. Press MODE and select a operation mode.

• Each pressing of the button advances the mode setting in sequence.



#### Ф0N/OFF

# **2.** Press •

- "ON" is displayed on the LCD.
- The OPERATION lamp lights up.



Display

### ■ To stop operation

#### Ф0N/OFF

### **Press**

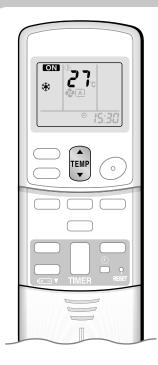


### again.

- "ON" disappears from the LCD.
- · The OPERATION lamp goes off.

#### NOTE

| MODE | Notes on each operation mode  |
|------|---|
| HEAT | <ul> <li>Since this air conditioner heats the room by taking heat from outdoor air to indoors, the heating capacity becomes smaller in lower outdoor temperatures. If the heating effect is insufficient, it is recommended to use another heating appliance in combination with the air conditioner.</li> <li>The heat pump system heats the room by circulating hot air around all parts of the room. After the start of HEAT operation, it takes some time before the room gets warmer.</li> <li>In HEAT operation, frost may occur on the outdoor unit and lower the heating capacity. In that case, the system switches into defrosting operation to take away the frost.</li> <li>During defrosting operation, hot air does not flow out of indoor unit.</li> </ul> |
| COOL | This air conditioner cools the room by blowing the hot air in the room outside, so if the outside temperature is high, the performance of the air conditioner drops.  |
| DRY  | • The computer chip works to rid the room of humidity while maintaining the temperature as much as possible. It automatically controls temperature and airflow rate, so manual adjustment of these functions is unavailable.  |
| AUTO | <ul> <li>In AUTO operation, the system selects a temperature setting and an appropriate operation mode (COOL or HEAT) based on the room temperature at the start of the operation.</li> <li>The system automatically reselects setting at a regular interval to bring the room temperature to user-setting level.</li> </ul>  |
| FAN  | This mode is valid for fan only.  |



### ■ To change the temperature setting



 The displayed items on the LCD will change whenever either one of the buttons is pressed.

| COOL operation   | HEAT operation | AUTO operation | DRY or FAN operation                     |
|--|----------------|----------------|--|
| 18-32°C  | 10-30°C        | 18-30°C        |  |
| Press ▲ to raise the temperature and press ▼ to lower the temperature. |                |                | The temperature setting is not variable. |

#### ■ Operating conditions

#### ■ Recommended temperature setting

• For cooling: 26-28°C

• For heating: 20-24°C

#### ■ Tips for saving energy

• Be careful not to cool (heat) the room too much.

Keeping the temperature setting at a moderate level helps save energy.

· Cover windows with a blind or a curtain.

Blocking sunlight and air from outdoors increases the cooling (heating) effect.

· Clogged air filters cause inefficient operation and waste energy. Clean them once in about every 2 weeks.

#### ■ Notes on the operating conditions

• The air conditioner always consumes 15-35W of electricity even while it is not operating.

The outdoor unit consumes 1-10W to have its electric components work even while it is not operating.

During standby electricity saving mode: about 1W

The outdoor unit consumes about 35W of power at the time of compressor preheating.

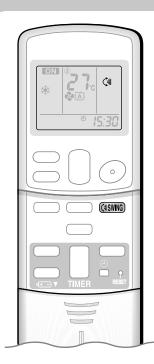
- If you are not going to use the air conditioner for a long period, for example in spring or autumn, turn the breaker off.
- Use the air conditioner in the following conditions.

| MODE | Operating conditions  | If operation is continued out of this range  |
|------|---|--|
| COOL | Outdoor temperature : 10-46°C<br>Indoor temperature : 18-32°C<br>Indoor humidity : 80% max. | <ul> <li>A safety device may work to stop the operation.</li> <li>Condensation may occur on the indoor unit and drip.</li> </ul> |
| HEAT | Outdoor temperature : -15-24°C<br>Indoor temperature : 10-30°C                              | A safety device may work to stop the operation.  |
| DRY  | Outdoor temperature : 10-46°C<br>Indoor temperature : 18-32°C<br>Indoor humidity : 80% max. | A safety device may work to stop the operation.     Condensation may occur on the indoor unit and drip.                          |

· Operation outside this humidity or temperature range may cause a safety device to disable the system.



# Adjusting the Airflow Direction and Rate



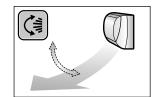
You can adjust the airflow direction to increase your comfort.

#### ■ To start auto swing

#### Upper and lower airflow direction

### Press (\$SWING).

- "(章" is displayed on the LCD.
- The flap (horizontal blade) will begin to swing.



### ■ To set the flap at desired position

• This function is effective while flap is in auto swing mode.

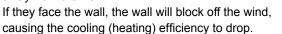
# Press (\$SWING) when the flap have reached the desired position.

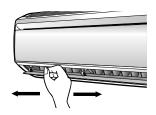
• "(\$)" disappears from the LCD.

### ■ To adjust the louvers at desired position

#### Hold the knob and move the louvers.

- You will find a knob on the left-side and the right-side blades.
- When the unit is installed in the corner of a room, the direction of the louvers (vertical blades) should be facing away from the wall.



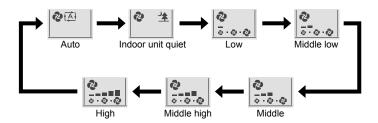




### ■ To adjust the airflow rate setting

## Press FAN.

• Each pressing of **PAN** advances the airflow rate setting in sequence.

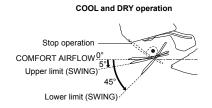


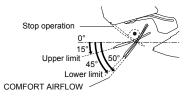
- When the airflow is set to "\*\(\frac{1}{2}\)", indoor unit quiet operation will start and the noise from the unit will become quieter.
- In indoor unit guiet operation, the airflow rate is set to a weak level.
- In DRY operation, the airflow rate setting is not variable.

#### **NOTE**

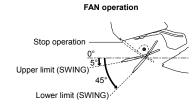
#### ■ Note on the angles of the flap

• The flap swinging range depends on the operation. (See the figure.)





**HEAT** operation



#### ■ Note on airflow rate setting

• At smaller airflow rates, the cooling (heating) effect is also smaller.

## **⚠** CAUTION

- Always use a remote controller to adjust the angles of the flap. If you attempt to move it forcibly with hand when it is swinging, the mechanism may be broken.
- Be careful when adjusting the louvers.
   Inside the air outlet, a fan is rotating at a high speed.



# **COMFORT AIRFLOW Operation**



The flow of air will be in the upward direction while in COOL operation and in the downward direction while in HEAT operation, which will provide a comfortable wind that will not come in direct contact with people.

#### ■ To start COMFORT AIRFLOW operation

#### **Press**



- "a" is displayed on the LCD.
- Airflow rate is set to Auto.
   COOL: The flap will go up.
   HEAT: The flap will go down.

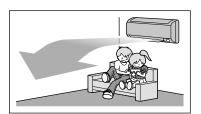
#### ■ To cancel COMFORT AIRFLOW operation

#### **Press**

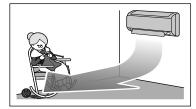


### again.

- The flap will return to the memory position from before COMFORT AIRFLOW operation.
- "a" disappears from the LCD.



COOL operation



HEAT operation

#### NOTE

#### ■ Notes on COMFORT AIRFLOW operation

- The flap position will change, preventing air from blowing directly on the occupants of the room.
- POWERFUL operation and COMFORT AIRFLOW operation cannot be used at the same time. Priority is given to the function of whichever button is pressed last.
- The airflow rate will be set to Auto. If the upper and lower airflow direction is selected, the COMFORT AIRFLOW operation will be canceled.

# **POWERFUL Operation**



POWERFUL operation quickly maximizes the cooling (heating) effect in any operation mode. You can get the maximum capacity.

#### To start POWERFUL operation

#### Press (



### during operation.

- POWERFUL operation ends in 20 minutes. Then the system automatically operates again with the previous settings which were used before POWERFUL operation.
- "♣" is displayed on the LCD.

#### To cancel POWERFUL operation

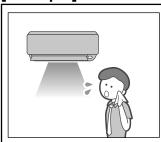
### Press (



### again.

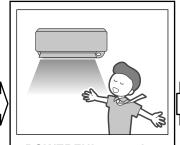
• "\" disappears from the LCD.

#### [Example]



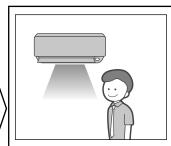
#### ■ Normal operation

· When you want to get the cooling effect quickly, start the POWERFUL operation.



#### **■ POWERFUL operation**

 POWERFUL operation will work for 20 minutes.



■Back to normal operation

#### **NOTE**

#### ■ Notes on POWERFUL operation

- POWERFUL operation cannot be used together with ECONO operation. Priority is given to the function of whichever button is pressed last.
- POWERFUL operation can only be set when the unit is running. Pressing causes the settings to be canceled, and the "\" disappears from the LCD.
- · POWERFUL operation will not increase the capacity of the air conditioner if the air conditioner is already in operation with its maximum capacity demonstrated.

#### In COOL and HEAT operation

To maximize the cooling (heating) effect, the capacity of outdoor unit must be increased and the airflow rate be fixed to the maximum setting. The temperature and airflow settings are not variable.

#### In DRY operation

The temperature setting is lowered by 2.5°C and the airflow rate is slightly increased.

#### · In FAN operation

The airflow rate is fixed to the maximum setting.

#### In AUTO operation

To maximize the cooling (heating) effect, the capacity of outdoor unit must be increased and the airflow rate be fixed to the maximum setting.



# **ECONO Operation**



ECONO operation is a function which enables efficient operation by limiting the maximum power consumption value.

This function is useful for cases in which attention should be paid to ensure a circuit breaker will not trip when the product runs alongside other appliances.

#### ■ To start ECONO operation

## Press \( \square \) during operation.

• "\stacking" is displayed on the LCD.

#### **■** To cancel ECONO operation

### Press



again.

#### [Example]

#### Normal operation



 In case the air conditioner and other appliances which require high power consumption are used at same time, a circuit breaker may trip if the air conditioner operate with its maximum capacity.

### ECONO operation



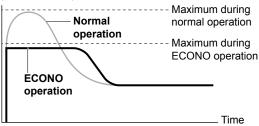
 The maximum power consumption of the air conditioner is limited by using ECONO operation.

The circuit breaker will hardly trip even if the air conditioner and other appliances are used at same time.

• This diagram is a representation for illustrative purposes only.

The maximum running current and power consumption of the air conditioner in ECONO operation vary with the connecting outdoor

### Running current and power consumption



From start up until set temperature is reached

#### NOTE

#### ■ Notes on ECONO operation

- ECONO operation can only be set when the unit is running. Pressing causes the settings to be canceled, and the "\stacks" disappears from the LCD.
- ECONO operation is a function which enables efficient operation by limiting the power consumption of the outdoor unit (operating frequency).
- ECONO operation functions in AUTO, COOL, DRY, and HEAT operation.
- POWERFUL and ECONO operation cannot be used at the same time. Priority is given to the function of whichever button is pressed last.
- If the level of power consumption is already low, ECONO operation will not drop the power consumption.



# **OFF TIMER Operation**



Timer functions are useful for automatically switching the air conditioner on or off at night or in the morning. You can also use OFF TIMER and ON TIMER in combination.

#### ■ To use OFF TIMER operation

Check that the clock is correct.
 If not, set the clock to the present time. Page 10

# 1. Press OFF.

• " (4) " disappears from the LCD.



- " [] " is displayed on the LCD.
- " ◀ ▶ " blinks

# 2. Press until the time setting reaches the point you like.

• Each pressing of either button increases or decreases the time setting by 10 minutes. Holding down either button changes the time setting rapidly.

# 3. Press OFF again.

- " (4) ▶ () " and setting time are displayed on the LCD.
- · The TIMER lamp lights up.



Display

### ■ To cancel OFF TIMER operation

## Press CANCEL

- "⊕▶○ " disappears from the LCD.
- " (4) " is displayed on the LCD.
- · The TIMER lamp goes off.

#### NOTE

#### ■ Notes on TIMER operation

- When TIMER is set, the present time is not displayed.
- Once you set ON/OFF TIMER, the time setting is kept in the memory. The memory is canceled when remote controller batteries are replaced.
- When operating the unit via the ON/OFF TIMER, the actual length of operation may vary from the time entered by the user. (Maximum approx. 10 minutes)

#### ■ NIGHT SET mode

• When the OFF TIMER is set, the air conditioner automatically adjusts the temperature setting (0.5°C up in COOL, 2.0°C down in HEAT) to prevent excessive cooling (heating) for your pleasant sleep.

# **ON TIMER Operation**



### ■ To use ON TIMER operation

Check that the clock is correct.
 If not, set the clock to the present time. Page 10

# 1. Press ON.

• " 4 " disappears from the LCD.

-9 (: 5:77

- " ; is displayed on the LCD.
- " (4) ▶ | " blinks.

# 2. Press until the time setting reaches the point you like.

• Each pressing of either button increases or decreases the time setting by 10 minutes. Holding down either button changes the setting rapidly.

# 3. Press ON again.

- "④ ▶ |" and setting time are displayed on the LCD.
- The TIMER lamp lights up.



Display

### ■ To cancel ON TIMER operation

### Press CANCEL.

- "④ ▶ |" disappears from the LCD.
- "O" is displayed on the LCD.
- · The TIMER lamp goes off.

### ■ To combine ON TIMER and OFF TIMER

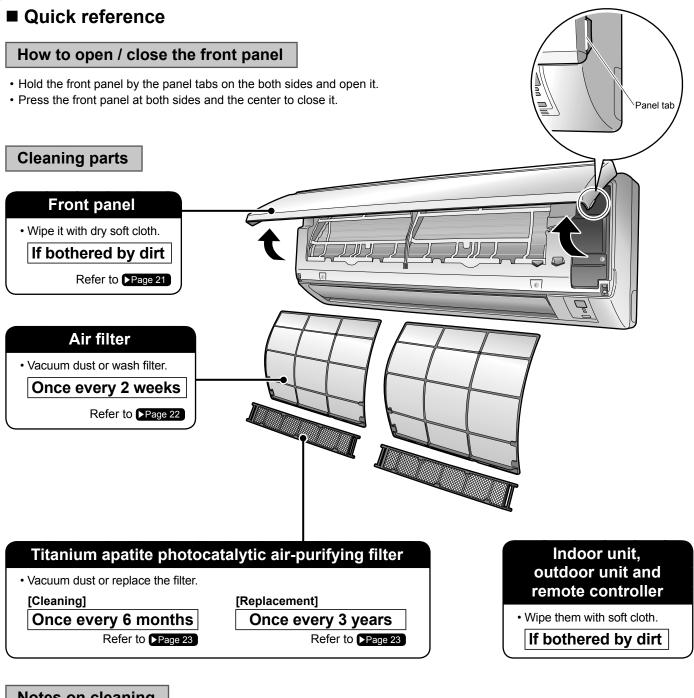
· A sample setting for combining the 2 timers is shown below.



#### **NOTE**

- In the following cases, set the timer again.
  - · After a breaker has turned off.
  - After a power failure.
  - · After replacing batteries in the remote controller.

# **Care and Cleaning**



#### Notes on cleaning

- For cleaning, do not use the materials as follows.
  - Hot water above 40°C.
  - Benzine, gasoline, thinner, other volatile oils.
  - Polishing compound.
  - · Scrubbing brushes, other hard stuff.



### $\dot{\mathbb{N}}$

#### CAUTION

- Before cleaning, be sure to stop the operation and turn the breaker off.
- Do not touch the metal parts of the indoor unit. If you touch those parts, this may cause an injury.

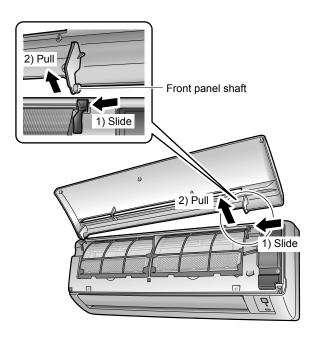
# **Care and Cleaning**

#### **■** Front panel

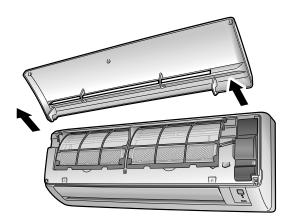
# 1. Remove the front panel.

- Open the front panel.
- Slide the front panel to either the left or right and pulling it toward you.

This will disconnect the front panel shaft on one side.



• Disconnect the front panel shaft on the other side in the same manner.

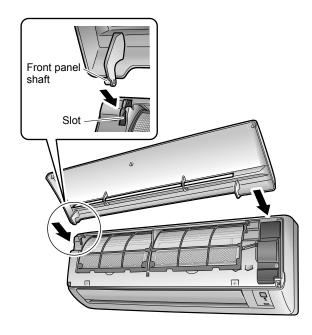


# 2. Clean the front panel.

- · Wipe it with a soft cloth soaked in water.
- · Only neutral detergent may be used.
- In case of washing the panel with water, wipe it with dry soft cloth, dry it up in the shade after washing.

# 3. Attach the front panel.

 Align the front panel shaft on the left and right of the front panel with the slots, then push them all the way in.



• Close the front panel slowly. (Press the panel at both sides and the center.)

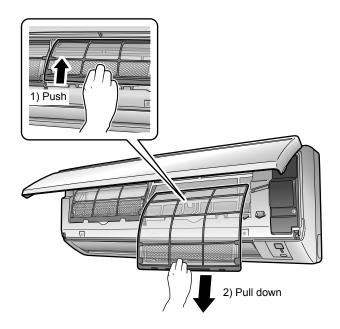
## **♠** CAUTION

- · When removing or attaching the front panel, use a robust and stable stool and watch your steps carefully.
- When removing or attaching the front panel, support the panel securely with hand to prevent it from falling.
- After cleaning, make sure that the front panel is securely fixed.

#### ■ Air filter

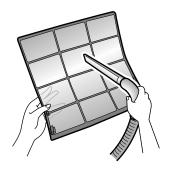
## 1. Pull out the air filters.

- Open the front panel.
- Push a little upwards the filter tab at the center of each air filter, then pull it down.



# 2. Wash the air filters with water or clean them with vacuum cleaner.

• It is recommended to clean the air filters every 2 weeks.



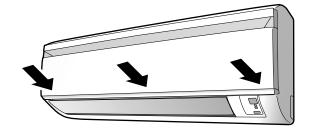
#### If the dust does not come off easily

- Wash the air filters with neutral detergent thinned with lukewarm water, then dry them up in the shade.
- Be sure to remove the titanium apatite photocatalytic air-purifying filter. Refer to titanium apatite photocatalytic air-purifying filter on the next page.



# 3. Set the filters as they were and close the front panel.

• Press the front panel at both sides and the center.



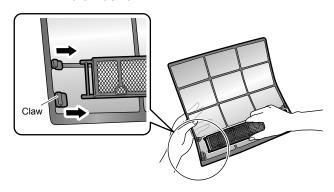


• Do not touch the aluminum fins by bare hand at the time of dismounting or mounting the filter.

# **Care and Cleaning**

### ■ Titanium apatite photocatalytic air-purifying filter

- 1. Take off the titanium apatite photocatalytic airpurifying filter.
  - Open the front panel and pull out the air filters.
  - Hold the recessed parts of the frame and unhook the 4 claws



**2.** Clean or replace the titanium apatite photocatalytic airpurifying filter.

### [Maintenance]

- 2-1 Vacuum dusts, and soak in lukewarm water or water for about 10 to 15 minutes if dirt is heavy.
  - Do not remove the filter from frame when washing with water.



- 2-2 After washing, shake off remaining water and dry in the shade.
  - Since the material is made out of polyester, do not wring out the filter when removing water from it

#### [Replacement]

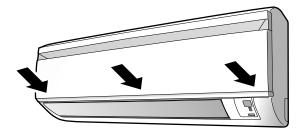
Remove the tabs on the filter frame and replace with a new filter.



- Do not throw away the filter frame. Reuse the filter frame when replacing the titanium apatite photocatalytic air-purifying filter.
- Dispose of the old filter as non-flammable waste.

# 3. Set the filters as they were and close the front panel.

 Press the front panel at both sides and the center.



#### **NOTE**

- · Operation with dirty filters:
- cannot deodorize the air,
- cannot clean the air,
- results in poor heating or cooling,
- may cause odour.
- · Dispose of old filters as non-flammable waste.
- To order titanium apatite photocatalytic air-purifying filter contact to the service shop there you bought the air conditioner.

| Item     | Titanium apatite photocatalytic air-purifying filter (without frame) 1 set |
|----------|--|
| Part No. | KAF970A46  |

#### ■ Check the units

- Check that the base, stand and other fittings of the outdoor unit are not decayed or corroded.
- Check that nothing blocks the air inlets and the outlets of the indoor unit and the outdoor unit.
- Check that the drain comes smoothly out of the drain hose during COOL or DRY operation.
  - If no drain water is seen, water may be leaking from the indoor unit. Stop operation and consult the service shop if this is the case.

#### ■ Before a long idle period

- 1. Operate the FAN only for several hours on a fine day to dry out the inside.
  - Press MODE and select " operation.
  - Press own and start operation.
- 2. After operation stops, turn off the breaker for the room air conditioner.
- 3. Clean the air filters and set them again.
- 4. Take out batteries from the remote controller.

#### ■ We recommend periodical maintenance

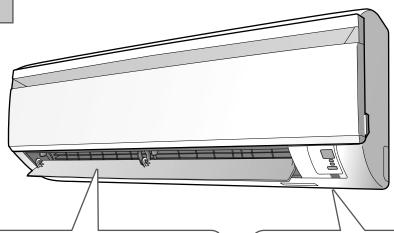
- In certain operating conditions, the inside of the air conditioner may get foul after several seasons of use, resulting in poor performance. It is recommended to have periodical maintenance by a specialist aside from regular cleaning by the user.
- · For specialist maintenance, contact the service shop where you bought the air conditioner.
- The maintenance cost must be born by the user.

# **Troubleshooting**

#### ■ These cases are not troubles.

• The following cases are not air conditioner troubles but have some reasons. You may just continue using it.

#### **Indoor unit**



# The flap does not start swing immediately.

• The air conditioner is adjusting the flap position. The flap will start moving soon.

# The HEAT operation stops suddenly and a flowing sound is heard.

 The system is taking away the frost on the outdoor unit. You should wait for about 4 to 12 minutes.

### Operation does not start soon.

- When "ON/OFF" button was pressed soon after operation was stopped.
- When the mode was reselected.
- This is to protect the air conditioner. You should wait for about 3 minutes.

#### A sound is heard.

#### ■ A sound like a flow of water

- This sound is generated because the refrigerant in the air conditioner is flowing.
- This is a pumping sound of the water in the air conditioner and heard when the water is pumped out from the air conditioner in cooling or drying operation.
- The refrigerant flows in the air conditioner even if the air conditioner is not working when the indoor units in other rooms are in operation.

#### **■**Blowing sound

• This sound is generated when the flow of the refrigerant in the air conditioner is switched over.

#### ■ Pinging sound

 This sound is generated when the size of the air conditioner slightly expands or shrinks as a result of temperature changes.

#### **Outdoor unit**

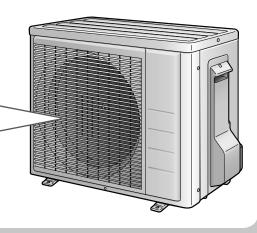
#### The outdoor unit emits water or steam.

#### ■ In HEAT operation

• The frost on the outdoor unit melts into water or steam when the air conditioner is in defrost operation.

#### ■ In COOL or DRY operation

 Moisture in the air condenses into water on the cool surface of outdoor unit piping and drips.



• Troubleshooting measures are classified into the following two types on a remedial basis. Take an appropriate measure according to the symptom.



#### Not trouble

These cases are not troubles.
 You may just continue using it.



#### Check

• Please check again before calling a repair person.

# The air conditioner does not operate. (OPERATION lamp is off.)

- Hasn't a breaker turned off or a fuse blown?
- Isn't it a power failure?
- · Are batteries set in the remote controller?
- · Is the timer setting correct?



# Hot air does not flow out soon after the start of HEAT operation.

 The air conditioner is warming up. You should wait for 1 to 4 minutes. (The system is designed to start discharging air only after it has reached a certain temperature.)



# Operation stopped suddenly. (OPERATION lamp is on.)

 For system protection, the air conditioner may stop operating on a sudden large voltage fluctuation. It automatically resumes operation in about 3 minutes.



# Operation stopped suddenly. (OPERATION lamp flashes.)

- Are the air filters clean?
- Is there anything to block the air inlet or the outlet of the indoor and the outdoor units?
- Clean the air filters or take all obstacles away and turn the breaker off. Then turn it on again and try operating the air conditioner with the remote controller. If the lamp still flashes, call the service shop where you bought the air conditioner.



#### Mist comes out of the indoor unit.

- This happens when the air in the room is cooled into mist by the cold airflow during COOL operation.
- This is because the air in the room is cooled by the heat exchanger and becomes mist during defrost operation.



# **Troubleshooting**

#### Cooling (heating) effect is poor.

- · Are the air filters clean?
- Is there anything to block the air inlet or the outlet of the indoor and the outdoor units?
- · Is the temperature setting appropriate?
- · Are the windows and doors closed?
- Are the airflow rate and the airflow direction set appropriately?



# The outdoor fan rotates while the air conditioner is not in operation.

#### ■After operation is stopped

- The outdoor fan continues rotating for another 60 seconds for system protection.
- While the air conditioner is not in operation
- When the outdoor temperature is very high, the outdoor fan starts rotating for system protection.



# Remote controller does not work properly.

- No remote controller signals are displayed.
- The remote controller sensitivity is low.
- The display is low in contrast or blacked out.
- The display runs out of control.
- The batteries are dying and the remote controller is malfunctioning. Replace all the batteries with new, size AAA.LR03 (alkaline) and press the reset button.
   For details, refer to set the batteries of this manual.



# An abnormal functioning happens during operation.

 The air conditioner may malfunction with lightning or radio waves. Turn the breaker off, turn it on again and try operating the air conditioner with the remote controller.



### The indoor unit gives out odour.

• This happens when smells of the room, furniture, or cigarettes are absorbed into the unit and discharged with the airflow.

(If this happens, we recommend you to have the indoor unit washed by a technician. Consult the service shop where you bought the air conditioner.)



#### ■ Call the service shop immediately

# **MARNING**

- When an abnormality (such as a burning smell) occurs, stop operation and turn the breaker off.
  - Continued operation in an abnormal condition may result in troubles, electric shocks or fire.
  - Consult the service shop where you bought the air conditioner.
- Do not attempt to repair or modify the air conditioner by yourself.
  - · Incorrect work may result in electric shocks or fire.
  - Consult the service shop where you bought the air conditioner.

#### If one of the following symptoms takes place, call the service shop immediately.

- The power cord is abnormally hot or damaged.
- · An abnormal sound is heard during operation.
- The safety breaker, a fuse, or the earth leakage breaker cuts off the operation frequently.
- · A switch or a button often fails to work properly.
- · There is a burning smell.
- · Water leaks from the indoor unit.

Turn the breaker off and call the service shop.



#### ■ After a power failure

• The air conditioner automatically resumes operation in about 3 minutes. You should just wait for a while.

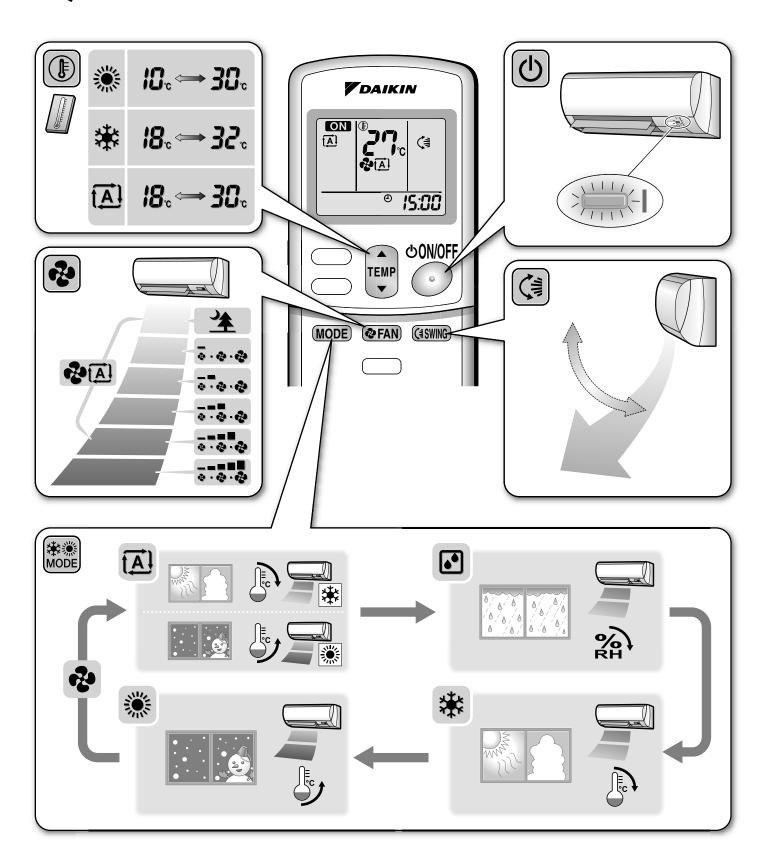
#### **■** Lightning

• If lightning may strike the neighbouring area, stop operation and turn the breaker off for system protection.

#### **■** Disposal requirements

• Dismantling of the unit, treatment of the refrigerant, oil and eventual other parts, should be done in accordance with the relevant local and national regulations.

# **Quick Reference**



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Two-dimensional bar code is a code